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## **Yost 750-DI**

#### **Multi-Jaw Rotating Vise**

Heavy Duty 60,000 PSI Ductile Iron Casting

Extreme-Grip™ Machinist Jaws prevent parts from slipping

Pull Pin Locking Mechanism for rapid adjustments

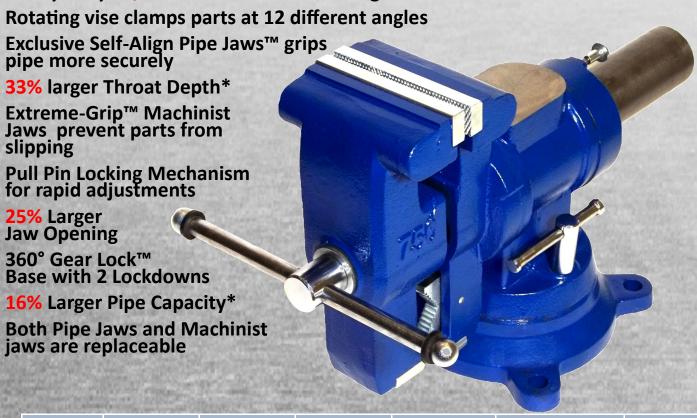
**25%** Larger Jaw Opening

**360° Gear Lock™**Base with 2 Lockdowns

16% Larger Pipe Capacity\*

**Both Pipe Jaws and Machinist jaws are replaceable** 

**NEW Heavy Duty Design for** even more clamping strength



THE PARTY OF	Item	Model No.	Jaw Width	Jaw Opening	Throat Depth	Pipe Capacity	Weight (lbs)	
	750-DI	11750	5"	5"	4"	1/8" - 3-1/2"	63lbs	





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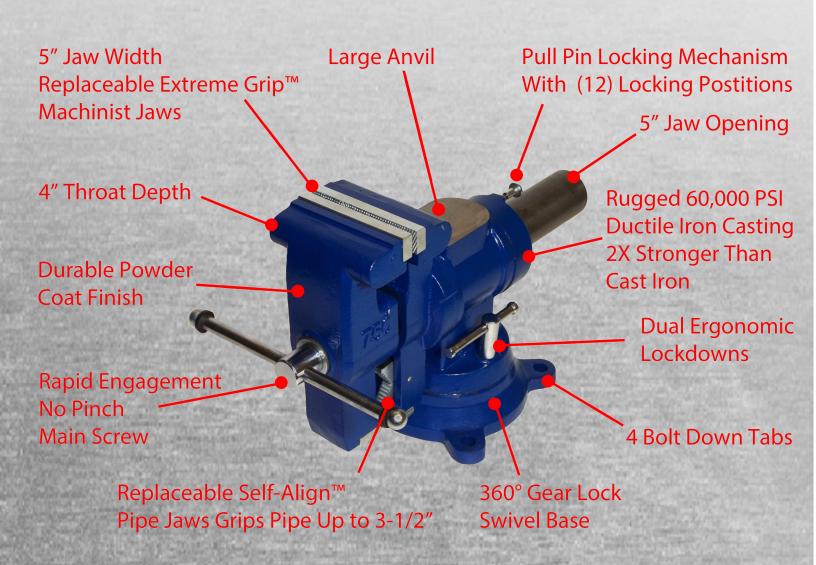
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#### How does the Yost 750-DI Compare to Other Vises?



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	Yost 750-DI	Others
Material of Construction	Ductile Iron	Cast Iron
	2x Stronger than Cast Iron	
Torque	165 ft/lbs	95 ft/lbs
Clamping Pressure	7000PSI	4000PSI
Shipping Weight	63lbs	42lbs
Self Align Pipe Jaws	Yes— reduces marring on parts	No— doesn't adjust to parts
Replaceable Machined Steel Pipe Jaws	Yes	No
Jaw Opening	5"	5"
Jaw Width	5"	5"
Throat Depth	4"	3"
Pipe Jaw Throat Depth	3"	2-3/4"
Rotating Head	Yes—pull pin for quick adjust- ments in 12 different locking positions	Yes— lockdown takes time to adjust
Extreme Grip Machinist Jaws	Yes	No
Swivel Base	360° Swivel Base with Gear Lock <sup>™</sup> Base	360° Swivel Base Pressure Slip Plate

#### **Yost 750-DI**



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#### **Yost Reversible Mechanics Vise**

The American Made Reversible Mechanics series is constructed using high strength ductile iron ensuring long service applications. Each vise is equipped with a pair of replaceable reversible hardened steel serrated/smooth top jaws and set of two replaceable hardened steel pipe jaws. The precision machined front bar covers the Acme threaded main screw. The Reversible Mechanics line is designed for medium duty applications and carries a limited lifetime warranty.

- Constructed in Heavy Duty 65,000 P.S.I. Ductile Iron
- Machined "T" Bar for Precision Fit
- Expandable Versatile Vise by Reversing Front Jaw, Two (2) Options
- Large Dual Anvils, (1) Upper, (1) Lower
- Lower Anvil Converts to Product Support Shelf when Reversing Front Jaw
- Replaceable / Reversible Hardened Steel Serrated/Smooth Machinist Jaws
- Removable / Replaceable Pipe Jaws are Designed to Grip Pipe Securely
- Swivel Base Securely Mounts to Work Bench (4 Bolts by Others)
- Interlocking Swivel Base 360 degree Motion Equipped with (2) Lockdowns
- Continuous Rolled Main Screw Thread
- Balled Screw Handle Supplied with Safety Rubber Washers



ltem	Model	Jaw Width	Jaw Opening (Reversed)	Throat Depth (Reversed)	Pipe Jaw Capacity	Weight (lbs)
11865	865-DI	6-1/2"	7" (11")	4" (3")	1/8" - 3-1/2"	49
11880	880-DI	8"	8-1/2" (12-1/2")	4-3/4" (3-1/4")	1/8" - 4-1/2"	69

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**ADE IN USA** 

#### **Yost Mechanics Vise**

The Mechanics line of vises is suited professional mechanics, general trades and DIY (Do it Yourself) marketplace. These vises feature an enclosed steel tube bar that prevents dirt and debris from damaging the main screw. The vise features additional internal and external bar supports that reduce fatigue on the bar when clamping. This increases clamping pressure and decreases wear and tear on the vise.

- Compact Design for Mechanics Work Benches
- 30,000 PSI Cast Grey Iron with Tubular Steel Frame
- Enclosed, Lubricated Main Screw Sheltered From Environment
- Resilient & Professional Powder Coat Finish
- 360° Interlocking Swivel Base with (2) Lockdowns
- Large Anvil Work Surface
- Replaceable Hardened Steel Serrated (Top) Jaws
- Replaceable Hardened Steel Serrated Pipe Jaws
- Pipe Jaws Set Back to Allow for Machinist's Vise Use
- No Pinch Main Screw Handle



The same	Item Number	Model Number	Jaw Width	Jaw Opening	Throat Depth	Pipe Capacity	Weight
	11640	640	4"	4-1/2"	3-7/16"	1/8" - 2"	37 lbs.
	19650	650-C	5"	5-1/4"	3-3/4"	1/8" - 2-1/2"	53 lbs.
	11660	660	6"	5-3/4"	4-1/8"	1/8" - 3-1/2"	64 lbs.
	11680	680	8"	8-1/4"	4-3/4"	1/8" - 3-1/2"	90 lbs.



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## **Yost Apprentice Bench Vises**

The Yost Cast Iron Utility Vise line continues Yost's tradition of offering quality products at affordable prices. The Utility Apprentice Series castings are constructed from durable cast iron with steel U channel bar. The series features a 180° swivel base for quick adjustments. The built in pipe jaws allow these vises to grip a variety of different size pipes. The professional finish is sure to make this vise stand out in your shop.

- Rugged Cast Iron Body, Steel U-Channel Bar
- Hardened Steel Serrated Machinists' Jaws
- **Cast In Place Pipe Jaws**
- **Large Anvil Work Surface**
- **Excellent for General Clamping Applications**



Item	Model	Jaw Width	Jaw Opening	Pipe Capacity	Weight
10445	445	4-1/2"	4"	1/8" - 2"	19 lbs
10455	455	5-1/2"	5"	1/8" - 2-1/2"	29 lbs
10465	465	6-1/2"	5-1/2"	1/8" - 2-1/2"	41 lbs
10460	460	6"	6"	1/8" - 3"	63 lbs
10480	480	8"	7-1/2"	1/8" - 3"	79 lbs



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#### **Yost All Steel Bench Vise**

All Steel Weather Resistant Vises are economically priced for various less demanding applications. The entire vise body is constructed using structural cast steel. The bar covers the continuous rolled main screw. Each vise is equipped with replaceable hardened steel serrated jaws and built-in pipe jaws. The 360 degree swivel base features two (2) lock downs.

- Made of 50,000 PSI structural cast steel (SC37)
- Replaceable Hardened Steel Serrated Top Jaws
- Finished with black, wrinkle paint
- Rust preventative coating applied to the slide bar
- All Steel Vise features Full 360 Degree Swivel Base With 2 Lockdowns
- Permanent Pipe Jaws and a Large Reinforced Anvil



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Model	Jaw Width	Jaw Opening	Throat Depth	Pipe Capacity	Weight
904-AS	4"	4"	2-1/4"	1/4" - 1-1/2"	18
905-AS	5"	5"	2-5/8"	1/2" - 1-1/2"	26
906-AS	6"	6"	3"	1/2" - 2"	36
908-AS	8"	8"	3-1/2"	3/4" - 2-1/4"	48
910-AS	10"	10"	4"	7/8" - 2-5/8"	56



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## **Yost High Visibility All Steel Vise**

All Steel Utility Vises are economically priced for various less demanding applications. The entire vise body is constructed using structural cast steel. The bar covers the continuous rolled main screw. Each vise is equipped with replaceable hardened steel serrated jaws and built-in pipe jaws. The 360 degree swivel base features two (2) lock downs.

- Made of 50,000 PSI structural cast steel (SC37)
- Replaceable Hardened Steel Serrated Top Jaws
- Finished with High Visibility Yellow Paint
- •All Steel Vise features Full 360 Degree Swivel Base With 2 Lockdowns
- Permanent Pipe Jaws and a Large Reinforced Anvil
- No Pinch Main Screw Handle



Model	Jaw Width	Jaw Opening	Throat Depth	Pipe Capacity	Weight
904-HV-AS	4"	4"	2-1/4"	1/4" - 1-1/2"	18
905-HV-AS	5"	5"	2-5/8"	1/2" - 1-1/2"	26
906-HV-AS	6"	6"	3"	1/2" - 2"	36
908-HV-AS	8"	8"	3-1/2"	3/4" - 2-1/4"	48
910-HV-AS	10"	10"	4"	7/8" - 2-5/8"	56

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### **Yost Forged Steel Bench Vise**

The Yost Forged Steel Vise series is the latest in the Yost line of vises. This series is constructed out of 90,000 PSI Tensile Strength (54,000 PSI Yield Strength). This line is the only forged steel vise line to come with replaceable machinist and pipe jaws. Adjustable hardened guide rails provide smooth, precise operation. The durable powder coat finish provides a professional finish that helps prevent damage from weather. The forged steel base features two lockdowns for a tight grip.

- 90,000 PSI Tensile Strength (54,000 PSI Yield Strength) Forged Steel Casting (S45C)
- Black Oxide Main Handle for increased corrosion resistance
- Replaceable Black Oxide Machinist and Pipe Jaws
- Large anvil work surface
- Adjustable guide rails for smooth operation
- 360° Swivel Base with two lockdowns
- Forged steel base with three mounting holes



Item	Model	Jaw Width	Jaw Opening	Pipe Capacity	Throat Depth	Weight
20004	FSV-4	4"	5"	1/2" - 2"	2-7/8"	22lbs
20005	FSV-5	5"	6"	1/2" - 3"	3-1/4"	27lbs
20006	FSV-6	6"	7-7/8"	3/4" - 3-1/2"	3-5/8"	42lbs
20007	FSV-7	7"	9"	3/4" - 4"	4-7/8"	57lbs



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#### **Yost Tradesman Vise**

The American Made all-purpose Tradesman series is constructed using high strength ductile iron ensuring long service applications. Each vise is equipped with a pair of replaceable reversible hardened steel serrated/smooth top jaws and set of three (3) replaceable hardened steel pipe jaws. The precision machined front bar covers the Acme threaded main screw. The Tradesman line is designed for medium duty applications and carries a limited lifetime warranty.

- 65,000 PSI Tensile Ductile Iron Body Parts
- Medium Duty Vise Excellent for General Purpose, Service or Maintenance
- Replaceable Hardened Steel Pipe Jaws
- Reversible Hardened Steel Serrated & Smooth Jaws
- Large Anvil
- Interlocking 360 Degree Motion Swivel base with two Lockdowns
- Pipe Jaws Set Back to Allow for Machinist Gap
- Pipe Jaws are Designed to Grip Pipe Securely



Item	Model	Jaw Width	Jaw Opening	Throat Depth	Pipe Capacity	Weight
10045	45C	4-12"	4-1/2"	4-1/2"	1/8" - 2-1/2"	42
10055	55C	5-1/2"	5"	4-1/2"	1/8" - 2-1/2"	46
10065	65C	6-1/2"	6-1/2"	5-1/2"	1/8" - 3-1/2"	75
10080	80C	8"	7-1/2"	6"	1/8" - 4-1/2"	105

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### **Yost Heavy Duty Bench Vise - Stationary**

The Yost Heavy Duty Machinist series is ideally suited for the most demanding applications available. Made in the USA and the staple of the US Military for years, these vises are able to withstand the toughest conditions in the world. These vises are designed with an extra large jaw opening and throat depth to grip parts of varying sizes.

- Heavy Duty 65,000 PSI Castings For Added Strength and Longevity
- **Interlocking Swivel Base With 360 Degree Motion**
- 2 Bolt Holes to secure vise to a workbench
- No Pinch Main Screw Handle
- Replaceable Hardened Steel Serrated Jaws
- **Continuous Rolled Thread on Main Screw**
- Conforms to Fed. Spec. GGG-V-410B Type VI Class 2





Item #	Model #	Jaw Width	Jaw Opening	Throat Depth	Weight (lbs)
11030	103	3"	4"	3"	29
11035	103.5	3-1/2"	4"	4"	33
11040	104	4"	6-1/2"	4"	48
11045	104.5	4-1/2"	7"	4-1/2"	55
11050	105	5"	8"	5"	69
11060	106	6"	10"	6-1/4"	110
11080	108	8"	12"	8"	165



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#### **Yost Heavy Duty Bench Vise - Swivel**

The Yost Heavy Duty Bench Vise series is ideally suited for the most demanding applications available. Made in the USA and the staple of the US Military for years, these vises are able to withstand the toughest conditions in the world. These vises are designed with an extra large jaw opening and throat depth to grip parts of varying sizes.

- Heavy Duty 65,000 PSI Castings For Added Strength and Longevity
- **Interlocking Swivel Base With 360 Degree Motion**
- 2 Lockdowns
- No Pinch Main Screw Handle
- **Replaceable Hardened Steel Serrated Jaws**
- **Continuous Rolled Thread on Main Screw**
- Conforms to Fed. Spec. GGG-V-410B Type VI Class 2





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Item #	Model #	Jaw Width	Jaw Opening	Throat Depth	Weight (lbs)
12030	203	3"	4"	3"	35
12035	203.5	3-1/2"	4"	4"	40
12040	204	4"	6-1/2"	4"	57
12045	204.5	4-1/2"	7"	4-1/2"	63
12050	205	5″	8"	5"	75
12060	206	6"	10"	6-1/4"	118
12080	208	8"	12"	8"	180



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#### **Yost Heavy Duty Combination Vise**

The Heavy Duty Combination vise line is the most popular line of vises from Yost. These heavy duty vises have been performing under the toughest conditions since 1908. Made out of heavy duty ductile iron, this line of vises carry a limited lifetime warranty. The ductile iron construction has a tensile strength of 65,000PSI. With the large pipe capacity and heavy duty construction this vise is idea for heavy duty mechanics, as well as the oil service industry.

- 65,000 PSI Tensile Ductile Iron Body Parts
- Interlocking Swivel Base With 360 Degree Motion
- Hardened, Replaceable Steel Pipe Jaws
- Pipe Jaws Set Back to Allow for Machinist's Vise Use
- Design Helps Prevent Pipe Marring, Crushing or Bending
- Conforms to Fed. Spec. GGG-V-410B Type IV
- No Pinch Main Screw Handle
- Replaceable Hardened Steel Flat Serrated Jaws





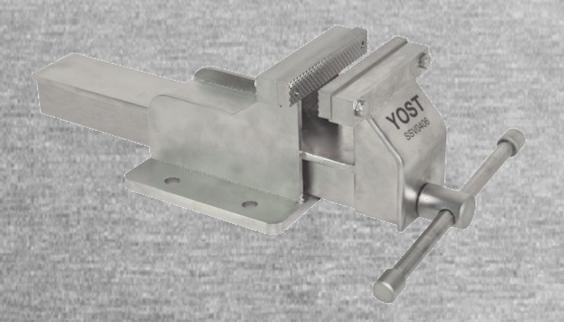
Item	Model	Jaw Width	Jaw Opening	Throat Depth	Pipe Capacity	Weight
10031	31C	3-1/2"	4"	4-1/2"	1/8" - 2-1/2"	40
10032	32C	4-1/2"	6"	5-1/2"	1/8" - 3-1/2"	63
10033	33C	5"	7-1/2"	6"	1/8" - 4-1/2"	96
10034	34C	6"	10"	7-1/2"	1/4" - 6"	165

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The Yost SSV-0406N Stainless Steel Bench is the only bench vise available in stainless steel. This bench vise is extremely useful in clean rooms and food processing. The vise comes with stainless steel smooth jaws and hard plastic smooth jaws for more delicate items.

- Standard "18/8" 18% chromium, 8% nickel
- Vise chemically "passivated" using 10% nitric acid plus 2% hydrofluoric acid bath to enhance the development of "passive" oxides
- Ideally suited for food (meat, citrus), beverage (dairy, fruit juices, brewing & wine) and medical industries
- Able to withstand corrosive action of various acids
- Equipped with (1) set of 304 SS serrated machinist's jaws, (1) set of 304 SS smooth machinist's jaws and (1) set of hard plastic smooth machinist's jaws
- **Stationary Base with Two Bolt Holes**
- Main screw has a coarse-pitch thread for fast action



Item	Model	Jaw	Jaw Opening	Throat Depth	Weight
140406	SSV-0406	4"	6"	2.25"	12



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The Yost SSV-0406N Stainless Steel Bench is the only bench vise available in stainless steel. This bench vise is extremely useful in clean rooms and food processing. The vise comes with stainless steel smooth jaws and hard plastic smooth jaws for more delicate items.

- Standard "18/8" 18% chromium, 8% nickel
- Vise chemically "passivated" using 10% nitric acid plus 2% hydrofluoric acid bath to enhance the development of "passive" oxides
- Ideally suited for food (meat, citrus), beverage (dairy, fruit juices, brewing & wine) and medical industries
- Able to withstand corrosive action of various acids
- Equipped with (1) set of 304 SS serrated machinist's jaws, (1) set of 304 SS smooth machinist's jaws and (1) set of hard plastic smooth machinist's jaws
- **Stationary Base with Two Bolt Holes**
- Main screw has a coarse-pitch thread for fast action
- Replaceable 303 Stainless Steel Nut



Item	Model	Jaw	Jaw Opening	Throat Depth	Weight
140406N	SSV-0406N	4"	6"	2.25"	12



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The Yost SSV-0406S Stainless Steel Bench is the only bench vise available in stainless steel. This bench vise is extremely useful in clean rooms and food processing. The vise comes with stainless steel smooth jaws and hard plastic smooth jaws for more delicate items. The stainless steel swivel base allows you to rotate the vise to any angle.

- Standard "18/8" 18% chromium, 8% nickel
- Vise chemically "passivated" using 10% nitric acid plus 2% hydrofluoric acid bath to enhance the development of "passive" oxides
- Ideally suited for food (meat, citrus), beverage (dairy, fruit juices, brewing & wine) and medical industries
- Able to withstand corrosive action of various acids
- Equipped with (1) set of 304 SS serrated machinist's jaws, (1) set of 304 SS smooth machinist's jaws and (1) set of hard plastic smooth machinist's jaws
- Swivel base with (3) bolt down points
- Main screw has a coarse-pitch thread for fast action
- **Replaceable 303 Stainless Steel Nut**



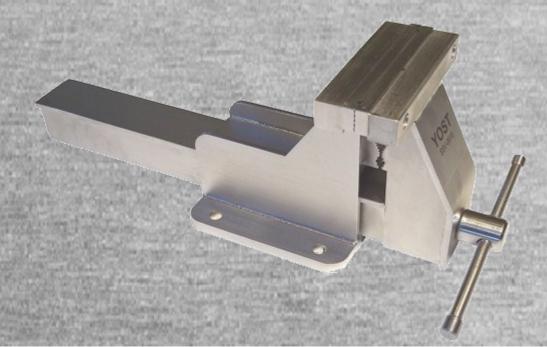
Item	Model	Jaw	Jaw Opening	Throat Depth	Weight
140406S	SSV-0406S	4"	6"	2.25"	12



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The Yost SSV-0610N Stainless Steel Bench is the only bench vise available in stainless steel. This bench vise is extremely useful in clean rooms and food processing. The vise comes with stainless steel smooth jaws and hard plastic smooth jaws for more delicate items.

- Standard "18/8" 18% chromium, 8% nickel
- Vise chemically "passivated" using 10% nitric acid plus 2% hydrofluoric acid bath to enhance the development of "passive" oxides
- Ideally suited for food (meat, citrus), beverage (dairy, fruit juices, brewing & wine) and medical industries
- Able to withstand corrosive action of various acids
- Equipped with (1) set of 304 SS serrated machinist's jaws, (1) set of 304 SS smooth machinist's jaws and (1) set of hard plastic smooth machinist's jaws
- **Stationary Base with Two Bolt Holes**
- Main screw has a coarse-pitch thread for fast action
- Replaceable 303 Stainless Steel Nut



Item	Model	Jaw Width	Jaw Opening	Throat Depth	Weight (lbs)
140610N	SSV-0610N	6"	10"	5"	37

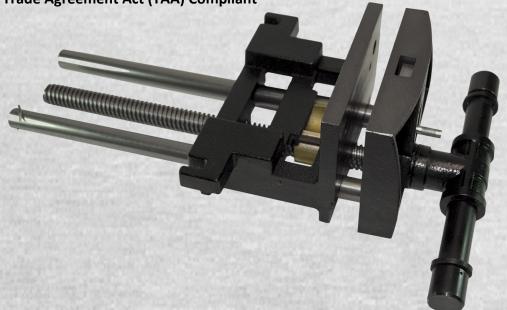


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### **Yost Ductile Iron Woodworking Vise**

Yost's heavy-duty ductile iron woodworker's vises are unequaled in quality and have stood the test of time since Yost's establishment in 1908. Yost's Woodworking Series are the only woodworking vises available worldwide constructed from heavy duty ductile iron. The main handle is made out of steel unlike many other vises that feature wooden handles. When used in conjunction with a bench stop, solid steel bench dogs allow oversize work to be held securely on the bench top. Machined, toed-in jaws provide a solid grip, while steel no-pinch handles provide phenomenal clamping pressure. The front and back jaws are drilled and tapped with countersunk holes to allow for optional wood facing. Vises easily fit any bench up to 3" thick.

- Continuous rolled 1" Acme threaded main screw
- 1-1/16" steel tube main screw handle supplied with pinch-free rubber washers
- Main screw steel end caps pinned in place
- 7/8" diameter solid steel guide bars
- Replaceable cast bronze alloy nut construction (7WW-CA and 10WW-CA
- Replaceable ductile iron nut with bronze inserts (7WW-RA and 10WW-RA)
- Trade Agreement Act (TAA) Compliant



Model #	Item #	Jaw Width	Jaw Opening	Throat Depth	Nut Action	Weight (lbs)
7WW-CA	10017	7"	9"	4"	Continuous	32
7WW-RA	10027	7"	9"	4"	Rapid	32
10WW-CA	10037	10"	13"	4"	Continuous	38
10WW-RA	10047	10"	13"	4"	Rapid	38

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#### **Yost Heavy Duty Drill Press Vise**

The Yost 6D Drill press vise is Yost's Heavy Duty Drill Press vise. Unlike traditional drill press vises, the 6D is made out of ductile iron. This gives it unequalled strength and precision. The 60,000PSI castings are twice the strength of traditional drill press vises which use 30,000PSI grey iron. The additional strength also means that the precision clamping of the vise will outlast the competition. Both jaws have horizontal and vertical grooves to grip circular stock. Additionally, the 6D meets Federal Specification Standards (FSS) for GGG-V-443-A Type I, Class 2, Style C and is qualified as National Stock Number 3460-00-293-0272.

•Federal Specification: GGG-V-443-A: Type 1, Class 2, Style C

Casting Construction: Ductile Iron

Tensile Strength: 60,000 PSI

Mounting Base Slots: 3

Replaceable Hardened Steel Jaws: Yes

Horizontally & Vertically Grooved Jaw: Yes (Fixed)

•Main Screw - Operation Method: Continuous





Item	Model	Jaw Width	Jaw Opening	Throat Depth	Weight
10006	6D	6"	6"	2"	22 lbs



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### **Yost Heavy Duty Drill Press Vise**

The Yost 3D Drill press vise is Yost's general purpose Drill Press vise. Made out of gray iron, the Yost 3D meets Federal Specification Standards (FSS) for GGG-V-443-A as well as Commercial Item Description (CID) AA51123-B3. The 3D also meets National Stock Number 3460-00-277-3504. The moveable jaw is both horizontal and vertically grooved to grip circular stock. This vise is perfect for a variety of drilling applications. The 3 mounting slots enable this vise to be mounted to most drill press benches. As with all Yost products, this vise is machined to be the very best vise available.

- Federal Specification: GGG-V-443-A
- Commercial Item Description (CID) AA51123-B3
- National Stock Number 3460-00-277-3504
- Casting Construction: Gray Iron
- Tensile Strength: 30,000 PSI
- Mounting Base Slots: 3
- Replaceable Hardened Steel Jaws: No
- Horizontally & Vertically Grooved Jaw: Yes (Moveable)
- Main Screw Operation Method: Continuous





Item	Model	Jaw Width	Jaw Opening	Throat Depth	Weight
10003	3D	3.5"	4"	1-1/2"	12 lbs

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#### **Yost Model #1104 Drill Press Vise**

The American Made Yost Model #1104 Drill Press Vise with is an extremely versatile drill press vise. The 1104 has a swivel base that can be rotated and locked in any position. The removable base allows the 1104 to be used as a conventional drill press vise. The sides of this vise were precision machined to allow you to use the vise on either side or end.

- High strength 30,000 PSI gray iron castings are machined smooth for accurate movement with no lateral end play
- Removable swivel base that can be rotated and locked in any position
- Conventional drill press vise after removing the swivel base
- Sides and bottom are machined flat and perpendicular to adjacent sides to allow the vise to be used on either side or on end
- Fast action coarse-pitch main screw thread
- Replaceable hardened steel jaws
- Stationary jaw is grooved vertically and horizontally for convenience in holding round pieces
- Meets Federal Specifications: AA51123-D1 (type IV, size 1) or GGG-V-443A, Type 1, Class II, Style B
- Meets NSN 3460-00-221-1104



Item	Model	Jaw Width	Jaw Opening	Throat Depth	Weight
1104	101104	2-1/2"	2-1/2"	1-1/2"	9lbs



Holland, MI 49423

# **Yost Magnetic Aluminum Jaws**

The Yost Magnetic Aluminum Jaw line continues Yost's tradition of offering quality products at afford able prices. The jaws are constructed out of aluminum for durability. The smooth finish of the aluminum prevents marring when gripping parts. The smooth grooves help grip parts better. The jaws are perfect for gripping and cutting pipe as well as for drilling and tapping. The back features a full length magnet, unlike many other vise jaws that only feature one or two circle magnets. The full length magnet allows these jaws to stick firmly to any bench vise.



Model Number	ltem Number	Jaw Width	Features	Ship Weight
MA-340	34002	4"	Aluminum Finish w/ Full Length Magnet	1/3
MA-345	34502	4-1/2"	Aluminum Finish w/ Full Length Magnet	1/3
MA-350	35002	5"	Aluminum Finish w/ Full Length Magnet	1/2
MA-355	35502	5-1/2"	Aluminum Finish w/ Full Length Magnet	1/2
MA-360	36002	6"	Aluminum Finish w/ Full Length Magnet	1/2
MA-365	36502	6-1/2"	Aluminum Finish w/ Full Length Magnet	1/2

Redefining Tough

Yost Vises, LLC 388 W. 24th St. Holland, MI 49423

## **Yost Magnetic Aluminum Jaws Caps**

The Yost Magnetic Aluminum Jaw line continues Yost's tradition of offering quality products at affordable prices. The jaws are constructed out of aluminum for durability. The soft rubber finish of these jaw caps prevents marring when gripping parts. The jaws are perfect for gripping and cutting delicate items. The back features a full length magnet, unlike many other vise jaws that only feature one or two circle magnets. The full length magnet allows these jaws to stick firmly to any bench vise.



Model Number	Item Number	Jaw Width	Features	Ship Weight
MR-340	34003	4"	Rubber Finish w/ Full Length Magnet	1/3
MR-345	34503	4-1/2"	Rubber Finish w/ Full Length Magnet	1/3
MR-350	35003	5"	Rubber Finish w/ Full Length Magnet	1/2
MR-355	35503	5-1/2"	Rubber Finish w/ Full Length Magnet	1/2
MR-360	36003	6"	Rubber Finish w/ Full Length Magnet	1/2
MR-365	36503	6-1/2"	Rubber Finish w/ Full Length Magnet	1/2



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# **Yost Prism Vise Jaws Caps**

The Yost Prism Vise Jaw line continues Yost's tradition of offering quality products at affordable prices. The Yost Prism Jaws are constructed out of aluminum for durability. The smooth finish of the aluminum prevents marring when gripping parts. These jaw caps feature both vertical and horizontal grooves for gripping pipe. The jaws are perfect for gripping and cutting pipe as well as for drilling and tapping. The back features a full length magnet, unlike many other vise jaws that only feature one or two circle magnets. The full length magnet allows these jaws to stick firmly to any bench vise.

				THE STREET		
Model Number	Item Number	Jaw Width	Vertical Grooves	Horizontal Grooves	Center Punch Groove	Ship Weight
MP-340	34004	4"	1	1	1	1/3
MP-345	34504	4-1/2"	3	1	1	1/3
MP-350	35004	5"	3	1	1	1/3
MP-355	35504	5-1/2"	3	1	1	1/2
MP-360	36004	6"	3	1	1	1/2
MP-365	36504	6-1/2"	3	1	1	1/2



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## **Yost Aluminum Jaws Covers**

Aluminum Jaw covers have polished faces and pliable extension that fold securely over the vise jaws. This makes installation fast and easy.



Model	Item	Jaw		Ship
Number	Number	Width	Features	Weight
SA-325	32501	2-1/2"	Aluminum Finish w/ Pliable Extensions	1/3
SA-330	33001	3"	Aluminum Finish w/ Pliable Extensions	1/3
SA-335	33501	3-1/2"	Aluminum Finish w/ Pliable Extensions	1/3
SA-340	34001	4"	Aluminum Finish w/ Pliable Extensions	1/3
SA-345	34501	4-1/2"	Aluminum Finish w/ Pliable Extensions	1/3
SA-350	35001	5"	Aluminum Finish w/ Pliable Extensions	1/2
SA-355	35501	5-1/2"	Aluminum Finish w/ Pliable Extensions	1/2
SA-360	36001	6"	Aluminum Finish w/ Pliable Extensions	1/2
SA-380	38001	8"	Aluminum Finish w/ Pliable Extensions	1
SA-310	31001	10"	Aluminum Finish w/ Pliable Extensions	1



## Redefining Tough.

Yost Vises, LLC 388 W. 24th St. Holland, MI 49423





#### WWW.YOSTVISES.COM SALES@YOSTVISES.COM

National Stock Number = NSN Feberal Supply Services = FSS

Sorted by NSN \ Vise Class

HEIGHT / EGG	15 01		
NSN / FSS	Vise Class	Yost Model #	Description
3460-00-221-1104	Specialty	1104	2-1/2" Drill Press Vise With Swivel Base
3460-00-277-3504	Specialty	3D	3-1/2" Drill Press Vise
3460-00-293-0272	Specialty	6D	6" Heavy Duty Drill Press Vise
3460-01-511-0380	Mechanics	650	5" Mechanics Vise, Swivel Base
5120-00-104-8661	Heavy Duty	104	3-1/2" Machinists' Vise, Stationary Base
5120-00-180-0677	Heavy Duty	104	4" Machinists' Vise, Stationary Base
5120-00-180-0681	Heavy Duty	203	3" Machinists' Vise, Swivel Base
5120-00-188-1182	Heavy Duty	31C	3-1/2" Combination Bench & Pipe Vise, Swivel Base
5120-00-188-1189	Heavy Duty	208	8" Machinists Vise, Swivel Base
5120-00-221-1108	Specialty	503	4-1/2" Sheet Metal Worker's Vise
5120-00-221-1117	Heavy Duty	205	5" Machinists' Vise, Swivel Base
5120-00-221-1506	Jaw Covers	340	(1) Pair of Aluminum Jaw Caps, 4"
5120-00-223-1945	Heavy Duty	206	6" Machinists Vise, Swivel Base
5120-00-223-1951	Heavy Duty	32C	4-1/2" Combination Bench & Pipe Vise, Swivel Base
5120-00-243-1372	Specialty	250	2-1/2" Utility Clamp-On Vise
5120-00-243-9072	Heavy Duty	33C	5" Combination Bench & Pipe Vise, Swivel Base
5120-00-246-4746	Jaw Covers	325	(1) Pair of Aluminum Jaw Caps, 2-1/2"
5120-00-246-4747	Jaw Covers	330	(1) Pair of Aluminum Jaw Caps, 3"
5120-00-246-4748	Jaw Covers	350	(1) Pair of Aluminum Jaw Caps, 5"
5120-00-293-0110	Heavy Duty	34C	6" Combination Bench & Pipe Vise, Swivel Base
5120-00-293-1231	Jaw Covers	345	(1) Pair of Aluminum Jaw Caps, 4-1/2"
5120-00-293-1439	Heavy Duty	204	4" Machinists' Vise, Swivel Base
5120-01-457-1004	Medium Duty	45C	4-1/2" Combination Bench & Pipe Vise
5120-01-479-1618	Utility	905-AS	5" All Steel Combination Pipe and Bench Vise
5120-01-479-1619	Utility	904-AS	4" All Steel Combination Pipe and Bench Vise
5120-01-492-2485	Heavy Duty	108	8" Machinists Vise, Stationary Base
5120-01-492-2486	Heavy Duty	103	3" Machinists' Vise, Stationary Base
5120-01-520-6931	Medium Duty	80C	8" Combination Bench & Pipe Vise
5120-01-520-9328	Specialty	750	5" Multi-Jaw Rotating Combination Pipe Vise
5120-01-583-1094	Medium Duty	55C	5-1/2" Combination Bench & Pipe Vise
0.20 0. 000 .001	Heavy Duty	131C	3-1/2" Combination Bench & Pipe Vise, Stationary Base
	Heavy Duty	132C	4-1/2" Combination Bench & Pipe Vise, Stationary Base
	Heavy Duty	133C	5" Combination Bench & Pipe Vise, Stationary Base
	Heavy Duty	134C	6" Combination Bench & Pipe Vise, Stationary Base
	Heavy Duty	105	4-1/2" Machinists' Vise, Stationary Base
	Heavy Duty	105	5" Machinists' Vise, Stationary Base
	Heavy Duty	106	6" Machinists' Vise, Stationary Base
	Heavy Duty	204	3-1/2" Machinists' Vise, Swivel Base
	Heavy Duty	205	4-1/2" Machinists' Vise, Swivel Base
	Medium Duty	65C	6-1/2" Combination Bench & Pipe Vise
	Mechanics	650-HV	5" High Visibility Mechanics Safety Bench Vise, Swivel Base
	Mechanics	865-DI	6-1/2" Multi-Purpose Reversible Mechanics Vise, Swivel Base
	Mechanics	880-DI	8" Multi-Purpose Reversible Mechanics Vise, Swivel Base
	Utility	906-AS	6" All Steel Combination Pipe and Bench Vise
	Utility	908-AS	8" All Steel Combination Pipe and Bench Vise
	Utility	910-AS	10" All Steel Combination Pipe and Bench Vise
	Utility	904-HV	4" High Visibility All Steel Combination Pipe and Bench Vise
	Utility	905-HV	5" High Visibility All Steel Combination Pipe and Bench Vise
	Utility	906-HV	6" High Visibility All Steel Combination Pipe and Bench Vise
	Utility	908-HV	8" High Visibility All Steel Combination Pipe and Bench Vise
	Utility	910-HV	10" High Visibility All Steel Combination Pipe and Bench Vise
	Utility	RIA-4	4" Compact Bench Vise, Swivel Base
	Specialty	7WW-DI	Heavy Duty Ductile Iron Woodworker's Vise
	Specialty	SSV-0406	4" Stainless Steel Bench Vise, Stationary Base
	Jaw Covers	335	(1) Pair of Aluminum Jaw Caps, 3-1/2"
	Jaw Covers	355	(1) Pair of Aluminum Jaw Caps, 5-1/2"
	Jaw Covers	360	(1) Pair of Aluminum Jaw Caps, 5"
	Jaw Covers	380	(1) Pair of Aluminum Jaw Caps, 6"
	Jaw Jovers		(1) I all of Alaminam baw baps, o





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National Stock Number = NSN Federal Supply Services = FSS

#### **Sorted by Vise Class**

NSN / FSS	Vise Class	Yost Model #	Description
5120-00-188-1182	Heavy Duty	31C	3-1/2" Combination Bench & Pipe Vise, Swivel Base
5120-00-223-1951	Heavy Duty	32C	4-1/2" Combination Bench & Pipe Vise, Swivel Base
5120-00-243-9072	Heavy Duty	33C	5" Combination Bench & Pipe Vise, Swivel Base
5120-00-293-0110	Heavy Duty	34C	6" Combination Bench & Pipe Vise, Swivel Base
3120 00 230 0110	Heavy Duty	131C	3-1/2" Combination Bench & Pipe Vise, Stationary Base
	Heavy Duty	132C	4-1/2" Combination Bench & Pipe Vise, Stationary Base
	Heavy Duty	133C	5" Combination Bench & Pipe Vise, Stationary Base
	Heavy Duty	134C	6" Combination Bench & Pipe Vise, Stationary Base
5120-01-492-2486	Heavy Duty	103	3" Machinists' Vise, Stationary Base
5120-00-104-8661	Heavy Duty	104	3-1/2" Machinists' Vise, Stationary Base
5120-00-180-0677	Heavy Duty	104	4" Machinists' Vise, Stationary Base
3120-00-160-0077	Heavy Duty	105	4-1/2" Machinists' Vise, Stationary Base
	Heavy Duty	105	5" Machinists' Vise, Stationary Base
	Heavy Duty	105	6" Machinists' Vise, Stationary Base
5120-01-492-2485	Heavy Duty	108	8" Machinists Vise, Stationary Base
5120-01-492-2465		203	3" Machinists' Vise, Swivel Base
5120-00-160-0661	Heavy Duty		<u> </u>
5100 00 000 1400	Heavy Duty	204 204	3-1/2" Machinists' Vise, Swivel Base
5120-00-293-1439	Heavy Duty		4" Machinists' Vise, Swivel Base
5100 00 001 1117	Heavy Duty	205	4-1/2" Machinists' Vise, Swivel Base
5120-00-221-1117	Heavy Duty	205	5" Machinists' Vise, Swivel Base
5120-00-223-1945	Heavy Duty	206	6" Machinists Vise, Swivel Base
5120-00-188-1189	Heavy Duty	208	8" Machinists Vise, Swivel Base
5120-01-457-1004	Medium Duty	45C	4-1/2" Combination Bench & Pipe Vise
5120-01-583-1094	Medium Duty	55C	5-1/2" Combination Bench & Pipe Vise
	Medium Duty	65C	6-1/2" Combination Bench & Pipe Vise
5120-01-520-6931	Medium Duty	80C	8" Combination Bench & Pipe Vise
3460-01-511-0380	Mechanics	650	5" Mechanics Vise, Swivel Base
	Mechanics	650-HV	5" High Visibility Mechanics Safety Bench Vise, Swivel Base
	Mechanics	865-DI	6-1/2" Multi-Purpose Reversible Mechanics Vise, Swivel Base
	Mechanics	880-DI	8" Multi-Purpose Reversible Mechanics Vise, Swivel Base
5120-01-479-1619	Utility	904-AS	4" All Steel Combination Pipe and Bench Vise
5120-01-479-1618	Utility	905-AS	5" All Steel Combination Pipe and Bench Vise
	Utility	906-AS	6" All Steel Combination Pipe and Bench Vise
	Utility	908-AS	8" All Steel Combination Pipe and Bench Vise
	Utility	910-AS	10" All Steel Combination Pipe and Bench Vise
	Utility	904-HV	4" High Visibility All Steel Combination Pipe and Bench Vise
	Utility	905-HV	5" High Visibility All Steel Combination Pipe and Bench Vise
	Utility	906-HV	6" High Visibility All Steel Combination Pipe and Bench Vise
	Utility	908-HV	8" High Visibility All Steel Combination Pipe and Bench Vise
	Utility	910-HV	10" High Visibility All Steel Combination Pipe and Bench Vise
	Utility	RIA-4	4" Compact Bench Vise, Swivel Base
5120-00-221-1108	Specialty	503	4-1/2" Sheet Metal Worker's Vise
5120-00-243-1372	Specialty	250	2-1/2" Utility Clamp-On Vise
5120-01-520-9328	Specialty	750	5" Multi-Jaw Rotating Combination Pipe Vise
	Specialty	7WW-DI	Heavy Duty Ductile Iron Woodworker's Vise
3460-00-277-3504	Specialty	3D	3-1/2" Drill Press Vise
3460-00-293-0272	Specialty	6D	6" Heavy Duty Drill Press Vise
3460-00-221-1104	Specialty	1104	2-1/2" Drill Press Vise With Swivel Base
	Specialty	SSV-0406	4" Stainless Steel Bench Vise, Stationary Base
5120-00-246-4746	Jaw Covers	325	(1) Pair of Aluminum Jaw Caps, 2-1/2"
5120-00-246-4747	Jaw Covers	330	(1) Pair of Aluminum Jaw Caps, 3"
	Jaw Covers	335	(1) Pair of Aluminum Jaw Caps, 3-1/2"
5120-00-221-1506	Jaw Covers	340	(1) Pair of Aluminum Jaw Caps, 4"
5120-00-293-1231	Jaw Covers	345	(1) Pair of Aluminum Jaw Caps, 4-1/2"
5120-00-246-4748	Jaw Covers	350	(1) Pair of Aluminum Jaw Caps, 5"
3120-00-240-4746	Jaw Covers	355	(1) Pair of Aluminum Jaw Caps, 5-1/2"
	Jaw Covers	360	(1) Pair of Aluminum Jaw Caps, 6"
	Jaw Covers	380	(1) Pair of Aluminum Jaw Caps, 8"
			( )